

Synthesis and Catalysis of B₁₂-Core-Shell Hyperbranched Polymer

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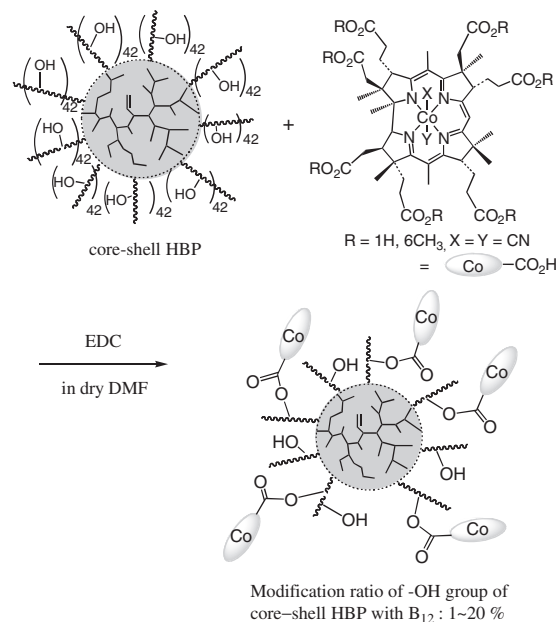
A vitamin B₁₂ derivative was immobilized on a core-shell hyperbranched polymer, and the hybrid polymer was characterized by GPC, UV-vis, IR as well as TEM analyses. The hybrid polymer exhibits catalysis for the dehalogenation of phenethyl bromide to form ethylbenzene and 2,3-diphenylbutane by irradiation with UV light at room temperature.

The immobilization of catalysts onto various supports, such as metals, clays, zeolites, and polymers has been performed by many researchers in order to develop a good catalytic system.¹ Cobalt complexes, i.e., vitamin B₁₂ derivatives, are good catalysts for several molecular transformation reactions,² and efforts for the immobilization of these vitamin B₁₂ derivatives on various supports have been reported by several groups.³

Most of these studies used a solid-phase support, and the prepared hybrid materials exhibited both advantages and disadvantages as a support due to the heterogeneous nature of the reaction conditions. The use of a soluble polymer may be applicable as an alternative to conventional solid-phase supports to alleviate such disadvantages. Dendritic polymers, particularly perfect dendrimers and hyperbranched polymers (HBPs), offer a wide range of new possibilities. Since dendrimers have to be prepared in tedious multistep syntheses which are difficult for large-scale syntheses, the HBPs offer a promising alternative among these soluble polymers.⁴

The HBP is rapidly and conveniently prepared by a one-pot procedure, and due to its globular (spherical) shape, the HBP is soluble in various solvents. Furthermore, many functional groups are present on the polymer surface due to its dendritic topology. Therefore, the HBP is expected to be a practical support for the catalyst.⁵ In this study, the synthesis and characterization of new hybrid catalysts composed of a vitamin B₁₂ derivative and a core-shell HBP are reported. As a large number of functional groups are present in the HBP, propagation of the shell polymer on the HBP was effectively generated to form the unique core-shell topological HBP.

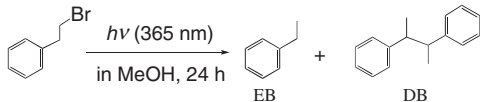
The core unit of the core-shell HBP was prepared by the living radical polymerization of 2-(*N,N*-diethylthiocarbonyl)ethyl methacrylate under UV irradiation,⁶ and subsequent grafting from this HBP with 2-hydroxyethyl methacrylate produced the core-shell HBP.^{7,8} Immobilization of the vitamin B₁₂ derivative on the core-shell HBP was achieved by esterification of the hydroxy groups of the core-shell HBP with the vitamin B₁₂ derivative bearing a carboxylic group⁵ as shown in Scheme 1. The B₁₂-core-shell HBP was characterized by GPC, UV-vis, IR, and TEM (see the Supporting Information¹²). The hybrid polymer showed the typical UV-vis spectrum of B₁₂ with absorption maxima at 372, 505, 546, and 587 nm in CH₂Cl₂ as shown in Figure S4.^{2,5} The hybrid polymer well dissolved in



Scheme 1.

other solvents, such as CHCl₃, CH₃CN, acetone, THF, DMF, 1,4-dioxane, and MeOH. The amount of the immobilized B₁₂ (modified yields of hydroxy groups of core-shell HBP with B₁₂) was determined by UV-vis¹² and was controlled by the added equivalents of B₁₂ under the synthetic conditions as shown in Figure S7. The modified yields of the hydroxy groups of the polymer were in good relationship to the added B₁₂. But the value reached a maximum at nearly 20%. It is assumed that B₁₂ was immobilized on the surface of the polymer due to steric hindrance of the B₁₂. Therefore, the modified yield reached a maximum at a certain value. From the TEM image, the spherical shape of the polymer was clearly observed, and the topology of the polymer is similar to that of the dendrimer as shown in Figure S6. The size of the polymer is estimated to be 3–5 nm.

The catalytic activity of a hybrid catalyst, the B₁₂-core-shell HBP, was investigated for comparison to that of the monomeric B₁₂ (heptamethyl cobyrinate perchlorate). TiO₂ was used as a reducing reagent for the B₁₂ moiety of the hybrid catalyst to form the reactive Co^I species.⁹ When phenethyl bromide was used as a substrate, ethylbenzene (EB) and 2,3-diphenylbutane (DB) were obtained as products by irradiation with UV light (365 nm). Especially, the coupling product, DB, was obtained in a high yield when compared to that of the monomeric B₁₂ under the same reaction conditions. In addition, the yields of DB were independent of the modified yield of B₁₂ and ranged from 16 to 2%. The yield then decreased to 8% with the modified 0.5% yield. In the case of the monomeric B₁₂, the yield of DB was

Table 1. Catalytic activity of various B₁₂ catalysts^a


Catalyst (B ₁₂ Modification ratio)	Conversion ^b /%	Product (Yield ^b /%)		Selectivity ^c /%
		EB	DB	
B₁₂-core-shell HBP				
16%	99	55	23	29
7%	96	56	25	31
2%	98	46	19	29
0.5%	92	76	8	9
B₁₂ linear polymer				
19%	99	71	22	24
2%	99	78	11	12
B₁₂^d	95	86	4	4

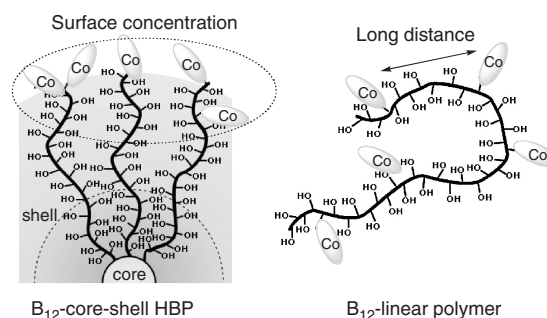
^a 2.0×10^{-5} M/B₁₂, [PhCH₂CH₂Br] = 2.0 mM, TiO₂ 19 mg, solvent MeOH 25 mL under N₂. Each experiments were carried out 2 or 3 times. ^bConversions were estimated by the recovery of the substrate. Yields were based on the initial concentration of the substrate. No other product was detected by GC-MS and GC. ^cSelectivity (%) = [yield of DB/(yield of DB) + (yield of EB)] × 100. ^dHeptamethyl cobyrinate perchlorate was used.

very low (Table 1, B₁₂).¹⁰ These results indicate that B₁₂ was concentrated on the surface of the core-shell HBP, and this catalyst morphology presumably enhanced the coupling reaction. In fact, as the number of B₁₂ immobilized on each shell unit was estimated, at least one mole of B₁₂ should be immobilized in one unit shell for the B₁₂ modified yield over 2%. Therefore, coupling of the substrate was preferred in the hybrid polymer. In contrast, below a 2% B₁₂ modified yield, only 0.2 mol of B₁₂ was immobilized in one unit shell.

Based on these results, we proposed the following reaction mechanism. Supernucleophilic Co^I species generated by electron transfer from TiO₂ located on the surface of the polymer reacts with phenethyl bromide to form the corresponding alkylated complex. Cleavage of the cobalt-carbon bond afforded the phenethyl radical. The primary radical rearranged into a secondary radical. Coupling of this radical may produce a DB before diffusing out from the surface of the polymer.

To confirm this hypothesis, we synthesized the B₁₂-linear polymer (poly(2-hydroxyethyl methacrylate), $M_w = 2000$) without the core moiety.¹¹ This linear polymer corresponds to the shell unit of the core-shell HBP. In the case of the B₁₂-linear polymer, the yield of the coupling product decreased to 11% as the modified yield of B₁₂ decreased to 2% in contrast to that of HBP as shown in Table 1. The B₁₂ is probably separated from each other in the linear polymer, thus the yield of the coupling product becomes lower. Based on this result, the core of the polymer plays an important role in this catalysis, mainly concentrating the immobilized B₁₂ as shown in Figure 1.

In conclusion, the vitamin B₁₂ derivative was immobilized on the core-shell HBP. The hybrid polymers were highly soluble in various organic solvents and showed a unique catalysis for the coupling reaction of phenethyl bromide.

**Figure 1.** Schematic representation of B₁₂-core-shell-HBP and B₁₂-linear polymer with 2% B₁₂-modified yield.

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- $M_w = 14000$ by GPC measurement, $M_w/M_n = 2.9$. Details were reported in the Supporting Information.¹²
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- $M_w = 59000$ by GPC measurement, $M_w/M_n = 4.5$. The length of shell unit was estimated by content of *N,N*-diethyldithiocarbamoyl group. Details were reported in the Supporting Information.¹²
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- When the concentration of the monomeric B₁₂ catalyst was increased to 2 mM (100-fold higher concentration), the yield of DB reached 20%.
- B₁₂ was modified on the linear polymer in the same way.¹² The obtained B₁₂ linear polymer well dissolved in MeOH.
- Supporting Information is electronically available on the CSJ-Journal Web site, <http://www.csj.jp/journals/chem-lett/index.html>.